# UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW BRUNSWICK

06-15-2017

	YUKON	NORTHWEST TERRITORIES	NEWFOUNDLAND AND LABRADOR
MANUFACTURERS NAME:	Swagelok Company		
MANUFACTURERS ADDRESS	29500 Solon Road, Solo	on Ohio datanavira	NET THE STATE OF T
PLANT LOCATIONS: Header	Hartage 20500 Salan Ban	M, OMO 44139 USA	
CATEGORY OF FITT	INGS TO BE REGISTERED. C	d. Solon, Ohio 44139 USA (See At	tachment A)
A Pipe fittings, including coupli B Flanges: all fine valves C Valves: all line valves D Expansion joints, flexible con E Strainers, fotore, separatore, F Measuring devices, including pressure transmitters G Certified capacity-rated press bollers, pressure vessels, pig H Pressure retaining component N Nuclear components: Class.	ngs, tees, elbows, Ys, pluge, uni- mections, and hose assemblies: end steam trape pressure gauges, level gauges, tura relief devices acceptable as ling and fusible plugs at that do not fall the one of the	all types elight glasses, levels, or primary over pressure protection on above calegories	ASME B31.3 Chapter IX, for unlisted components where applicable
Swa	GELOK	S IT WILL APPEAR ON THE PRODUCT	FORCED   WELDED   WINDOWN JO CART   OTHER   DESCRIBE OTHER:
LIST OF SUPPORTING DOCU	MENTATION AND IDENTIFICAT	ION OF THE ACTUAL ITEMS TO BE RE	DIFFERDA.
my knowledge represents the emperature ratings, and ident	product for which registration ification markings are in acco a regulated by a Quality Cont	declare that the information contains is sought. The dimensions, material reance with the herein named stands tol Program which extends to each pl	ards. I further declare that the lant where fabrication occurs in whole
ederation conscientiously be	lleving it to be true, and know	as being suitable for th	
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Canadian Registration Number Submittal Swagelok Submission #625FIT-2017

# Attachment B: Scope of Registration for Alloy 625 Tube Fittings (Category A)

### **Product Scope**

The table below presents the scope of Swagelok's alloy 625 Swagelok Tube Fittings covered by this submission for CRN approval, which complies with the requirements of ASME B31.3, Part 304.7.2 as an unlisted component.

#### **Summary Tables**

Product		Port Connections	Maximum Allowable Working Pressure		Design Code
Description or Series	Material	and Sizes	Up to 100°F	At maximum temperature	of Construction
Gaugeable Tube Fittings and Adapter Fittings	Alloy 625 ASTM B446 ASTM B564 (for shaped bodies with 1/2" end connections)	Swagelok End Connections 1/4, 3/8, 1/2 inch	See Table below	See Table below	
		NPT Male 1/4, 3/8, 1/2 inch	Pressure rating limited by tube fitting. See Table below		ASME B31.3 (Unlisted Components)
		NPT Female 1/4, 3/8, 1/2 inch		ng limited by e Table below	

#### Alloy 625 Swagelok Tube Fitting Pressure Rating Table

Swagelok End Connection	Maximum Allowable Working Pressure (Note 1)			
Size, inch	Tube Wall Thickness, inch	Up to 100°F	Maximum temperature 1000°F (537°C) (Note 2)	
1/4	0.049 inch	10 700 psig	7 811 psig	
3/8	0.065 inch	9 400 psig	6 862 psig	
1/2	0.065 inch	6 800 psig	4 964 psig	

**Note 1:** Maximum Allowable Working Pressure Values based on noted tube wall thickness. Thinner tubing may be used but in all cases the ratings are less than, or equal to, those shown in the table.

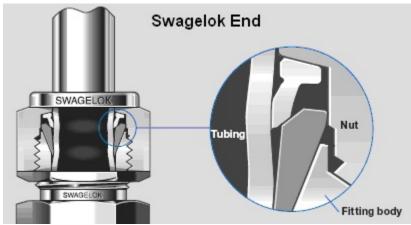
**Note 2:** Maximum Temperature ratings based on an Elevated Temperature Factor of 0.73, from ASME Code BPV Section II, Part D, Table 1B.



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## **Product Description And Ratings**

Swagelok Tube Fittings are furnished as straight or shaped fittings. Swagelok Tube Fittings consist of at least one Swagelok End – a proprietary two-ferrule mechanical-grip design.



**Cross-Section of Swagelok End connection** 

#### **Quality System**

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

#### References

The product catalogs do not represent the full scope of registration, but rather details some of the most common options.

- Gaugeable Tube Fittings and Adapter Fittings MS-01-140
- Tubing Data Sheet MS-01-107