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ALBERTA BOILERS SAFETY ASSOCIATION 9410 20 AVENUE NW EDMONTON AB T6N 0A4 Date:

June 30, 2017

Account #: 34986 Journal #: 68370 Our File #: 5617675

Attn: CYNTHIA FORMANIUK

Re: Application for Design Registration

The design, as detailed in your, ABSA Tracking No: 2017-02751, for a Fitting is accepted for registration as

follows:

Registered To: SWAGELOK COMPANY

CRN:

0A17712.21

Drawing #: SS-FLANGE-2017

**Drawing Revision: 6** 

#### Conditions Of Registration:

Reg'n update of 316SS Flange Adapters as per scope of registration (attachment B pages 1-3).

This design was registered based on a technical review performed by the province of initial registration in accordance with the Association of Chief Inspectors policy on reciprocal recognition of design review.

#### Reviewer's Notes:

Codes of construction indicated as ASME B31.1 & B31.3. Registration includes 15 mfg locations per Attachment A. As required by CSA B51 4.2.1, this registration expires on June 09, 2027. This CRN is valid until the expiry date as long as the Manufacturer maintains a valid Q.C. program verified by an acceptable third-party agency until that date. Should the certification of the Q.C. program lapse before the expiry date, this registration shall become void.

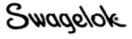
Contact me if you have any questions. The invoice for registration will be forwarded under separate cover.

#### SHARON PETERS

boiler.designregistration@safetyauthority.ca Design Administration

cc:

(PROD) 30400-20 GST #: 87391 2802 RT0001



Canadian Registration Number Submittal Swagelok Submission #SS-FLANGE-2017

# Attachment B: Scope of Registration for 316 SS ASME (ANSI) Flange Adapters (Category A)

### Product Scope

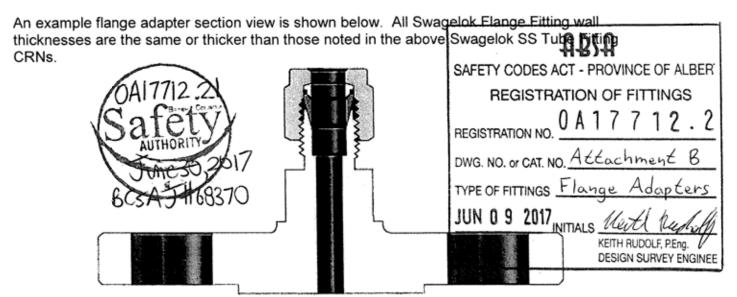
The table below presents the scope of Swagelok ANSI Flange Adapters with tube connections covered by this submission for CRN approval. The referenced product catalogues do not represent the full scope of the submission but rather detail some of the most common options...

## Summary Table

Product Description or Series	Material	Port Connections and Sizes	Maximum Allowable Working Pressure		Design Code
			Up to 100°F	At maximum temperature	of Construction
Swagelok Flange Adapters	F316 SS ASTM A182	Swagelok End Connection 1/16 - 2 inch (Fractional) 3mm - 50 mm (Metric)	As documented in ASME B16.5 Class and pressure ratings. See "Swagelok SS Tube Fitting Pressure Rating Table" on p.2 as the fitting end may be a limiting factor.		ASME B16.5 ASME B31.1 for unlisted components ASME B31.3 for unlisted components

## **Product Description And Ratings**

The Swagelok Flange Fitting body is a combination of a flange end designed and machined to ASME B16.5 dimensions and requirements, and Swagelok's proprietary design tube fitting end which is identical to the design approved in Swagelok SS Tube Fitting CRN 0A12577.5 (0A10622.2 for Alberta). Flange pressure ratings are based on Class and pressure-temperature ratings as documented in ASME B16.5-2013. Actual flange product ratings may be reduced due to the tube fitting end acting as the limiting factor (see table below for Tube fitting pressure ratings)





Canadian Registration Number Submittal Swagelok Submission #SS-FLANGE-2017

Swagelok SS Tube Fitting Pressure Rating Table

Swagelok End	Maximum Allowable Working Pressure (1)			
Connection Size	-60°F to 100°F	At maximum temperature 1000°F (537°C) (2)		
1/16"	12 000 psig	9120 psig		
1/8"	10 900 psig	8284 psig		
3/16"	10 200 psig	7752 psig		
1/4"	10 200 psig	7752 psig		
5/16"	8 000 psig	6080 psig		
3/8"	7500 psig	5700 psig		
1/2"	6700 psig	5092 psig		
5/8"	6000 psig	4560 psig		
3/4"	5800 psig	4408 psig		
7/8"	4800 psig	3648 psig		
1"	4700 psig	3572 psig		
1 1/4"	4900 psig	3724 psig		
1 1/2"	4900 psig	3724 psig		
2"	3600 psig	2736 psig		
3 mm	670 bar	509 bar		
6 mm	710 bar	540 bar		
8 mm	520 bar	395 bar		
10 mm	580 bar	441 bar		
12 mm	470 bar	357 bar		
14 mm	430 bar	327 bar		
15 mm	400 bar	304 bar		
16 mm	400 bar	304 bar		
18 mm	370 bar	281 bar		
20 mm	380 bar	289 bar		
22 mm	340 bar	258 bar		
25 mm	320 bar	243 bar		
28 mm	330 bar	251 bar		
30 mm	310 bar	236 bar		
32 mm	330 bar	251 bar		
38 mm	310 bar	236 bar		
50 mm	270 bar	205 bar		

Note (1): Values based on thickest wall tubing. Thinner tubing may be used but in all cases the ratings are less than, or equal to, those shown in the table.

**Note (2):** The working pressure ratings for stainless steel Swagelok end connections are based on the allowable working pressure for stainless steel tubing (TP316 A269 listed in ASME B31.3), and are de-rated for use at 1000°F by a derating factor of 0.76 per the Swagelok Tubing Data publication MS-01-107.



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## Quality System

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

## References

The product catalogs noted below do not represent the full scope of registration, but rather details some of the most common options.

- Flange Adapters MS-02-200
- Tubing Data Sheet MS-01-107

0A17712.2

JUN 0 9 2017

"See Acceptance Letter for the comments and/or conditions of registration"

## Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company	Swagelok Company (Falon 1)	
29500 Solon Road	348 Bishop Road	
Solon, Ohio 44139	Highland Heights, Ohio 44143	
USA	USA	
Swagelok Company (Highland)	Swagelok Company (Falon 2)	
318 Bishop Road	358 Bishop Road	
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143	
USA	USA	
Swagelok Company (OFC)	Swagelok Company (HPF)	
29495 F.A. Lennon Drive	6050 Cochran Road	
Solon, Ohio 44139	Solon, Ohio 44139	
USA	USA	
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)	
26651 Curtiss Wright Parkway	6060 Cochran Road	
Willoughby Hills, Ohio 44092	Solon, Ohio 44139	
USA	USA	
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139	
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)	
29900 Solon Industrial Parkway	15400 Foltz Road	
Solon, Ohio 44139	Strongsville, Ohio 44119	
Swagelok (China) Fluid System Technologies Ltd.	Swagelok Company A.G. (European Technology	
Changshu Export Process Zone	Center)	
Changshu Economic Development Zone	St. GallerstraBe 84	
Changshu, Jiangshu	Lachen, Switzerland 8853	
215513 China	Switzerland	
Swagelok Limited Tromode IM4 4RA Isle of Man		

